



**Section 1. Product and Company Identification**

**Product Name:** Tyfo® PWC, Component B  
**Supplier:** FyfeFRP LLC | 621 Lockhaven Drive. Houston, TX 77073 | +1 281.590.8491  
**Emergency Phone Number:** 800.424.9300 (CHEMTREC)  
+1 703.741.5970 (Outside the US)  
**Product Description:** Hardener solution  
**Product Use:** For professional use only

**Section 2. Hazards Identification**

**Classification of the substance or mixture**

Skin Corrosion/irritation – Category 1C  
Eye damage/irritation – Category 1  
Aquatic Chronic – Category 3

**Label Elements:**



**Hazard Statement(s):**

H314 Causes severe skin burns and eye damage  
H318 Causes serious eye damage  
H412 Harmful to aquatic life with long lasting effects

**Signal Word:** Danger

**Precautionary Statement(s):**

P260 - Do not breathe mist, spray, vapors.  
P264 - Wash hands thoroughly after handling.  
P270 - Do not eat, drink or smoke when using this product.  
P273 - Avoid release to the environment.  
P280 - Wear eye protection, protective gloves, protective clothing.  
P302+P352 - If on skin: Wash with plenty of soap and water  
P303+P361+P353 - If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower  
P305+P351+P338 - If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing  
P312 - Call a doctor if you feel unwell  
P363 - Wash contaminated clothing before reuse.  
P501 - Dispose of contents/container in accordance with local, regional, national and/or international regulation

**Section 3. Composition/ Information on Ingredients**

Chemical Name	CAS-No	Weight %
Polyoxypropylenediamine	9046-10-0	85 – 99
3-Glycidyoxypropyltrimethoxysilane	2530-83-8	1 – 15

**Section 4. First Aid Measures****First Aid Measures for Accidental:**

**General:** Call a physician immediately. Never give anything by mouth to an unconscious person. IF exposed or concerned: Get medical advice/attention.

**Inhalation:** Remove person to fresh air and keep comfortable for breathing. Remove the victim into fresh air. Respiratory problems: consult a doctor/medical service.

**Ingestion:** Rinse mouth with water. Do not induce vomiting. Consult a doctor/medical service if you feel unwell.  
**Eye contact:** Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Call a physician immediately.

**Skin contact:** Remove/Take off immediately all contaminated clothing. Immediately flush skin with plenty of water for at least 60 minutes. Immediately call a poison center or doctor/physician. Wash contaminated clothing before reuse.

**Most important symptoms/effects, acute and delayed:**

Symptoms/injuries after inhalation: May cause respiratory irritation.

Symptoms/injuries after skin contact: Burns.

Symptoms/injuries after eye contact: Serious damage to eyes.

Symptoms/injuries after ingestion: Burns.

**Indication of immediate medical attention and special treatment needed:** Treat symptomatically.

**Section 5. Fire Fighting Measures**

**Suitable Extinguishing Media:** Alcohol foam. Dry chemical. Water spray. Carbon dioxide. Use extinguishing media appropriate for surrounding fire. Dry powder. Foam

**Unsuitable Extinguishing Media:** No unsuitable extinguishing media known.

**Advice for Fire-fighters:**

**Firefighting instructions:** Exercise caution when fighting any chemical fire

**Protection during firefighting:** Do not enter fire area without proper protective equipment, including respiratory protection. Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

**Specific Hazards Arising from the substance or mixture:**

Fire hazard: Not flammable.

Explosion hazard : Product is not explosive.

Reactivity : Thermal decomposition generates : Corrosive vapors.

Polymerizes on exposure to temperature rise. Upon combustion: CO and CO<sub>2</sub> are formed. Reacts violently with (strong) oxidizers: (increased) risk of fire/explosion. Violent exothermic reaction with (some) acids/bases. May polymerize on exposure to amines: pressure rise and possible bursting of container.

**Section 6. Accidental Release Measures**

**Personal Precautions, Protective Equipment, and Emergency Procedures:** Wear Gloves. Face-shield. Protective clothing. Mark the danger area. No naked flames. Wash contaminated clothes. In case of reactivity hazard: consider evacuation.

**Environmental Precautions:** Avoid release to the environment.

**Methods and Materials for Containment and Cleaning Up:** Contain released substance, pump into suitable containers. Plug the leak, cut off the supply. Dam up the liquid spill.

For cleaning up: Take up liquid spill into absorbent material. Scoop absorbed substance into closing containers. Carefully collect the spill/leftovers. Clean contaminated surfaces with a soap solution. Take collected spill to manufacturer/competent authority. Wash clothing and equipment after handling.

**Section 7. Handling and Storage**

**Precautions for safe handling:** Comply with the legal requirements. Remove contaminated clothing immediately. Thoroughly clean/dry the installation before use. Do not discharge the waste into the drain. Keep away from naked flames/heat. Finely divided: spark- and explosionproof appliances. Finely divided: keep away from ignition sources/sparks. Observe very strict hygiene - avoid contact. Keep container tightly closed. Carry operations in the open/under local exhaust/ventilation or with respiratory protection.

**Hygiene measures:** Wash contaminated clothing before reuse. Contaminated work clothing should not be allowed out of the workplace. Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

**Conditions for safe storage including any incompatibilities:** Store in a well-ventilated place. Keep cool. Keep substance away from heat sources.

Incompatible products: Strong acids. Oxidizing agent

**Section 8. Exposure Controls / Personal Protection**

**Control Parameters (Exposure Limits):** Contains no substances with occupational exposure limit values.

**Appropriate Engineering Control:** Ensure good ventilation of the work-station.

**Personal Protective Equipment:**

**Respiratory Protection:** If exposure limits are exceeded or irritation is experienced, approved respiratory protection should be worn.

**Eye / Face Protection:** Wear chemical safety glasses.

**Skin Protection:** Wear suitable protective clothing. Wear gloves

**Environmental exposure controls:** Avoid release to the environment.

**Section 9. Physical and Chemical Properties**

**Physical state:**

Liquid

**Color:**

Mixture contains one or more component(s) which have the following colour(s): Light yellow Colourless



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<b>Odor:</b>	There may be no odour warning properties, odour is subjective and inadequate to warn of overexposure. Mixture contains one or more component(s) which have the following odour(s): Ammonia odour Ester smell.
<b>Odor threshold:</b>	No data available
<b>pH:</b>	<=11.7
<b>Melting point:</b>	Not applicable
<b>Freezing point:</b>	No data available
<b>Boiling point:</b>	260 °C (500 °F)
<b>Flash point:</b>	121 - 163 °C °C, PMCC (249.8-325.4 °F)
<b>Relative evaporation rate (butyl acetate=1):</b>	No data available
<b>Flammability (solid, gas):</b>	No data available
<b>Explosion limits:</b>	No data available
<b>Explosive properties:</b>	No data available
<b>Oxidizing properties:</b>	No data available
<b>Vapor pressure:</b>	No data available
<b>Relative density:</b>	No data available
<b>Relative vapor density at 20 °C:</b>	No data available
<b>Specific Gravity / density:</b>	No data available
<b>Solubility:</b>	No data available
<b>Log Pow:</b>	No data available
<b>Auto-ignition temperature:</b>	No data available
<b>Decomposition temperature:</b>	No data available
<b>Viscosity, dynamic:</b>	No data available
<b>Explosion limits:</b>	No data available
<b>Explosive properties:</b>	No data available
<b>Oxidizing properties:</b>	No data available

**Section 10. Stability and Reactivity**

**Reactivity:** Thermal decomposition generates: Corrosive vapors.

**Chemical Stability:** Stable under normal conditions.

**Possibility of Hazardous reactions:** No dangerous reactions known under normal conditions of use.

**Conditions to Avoid:** Direct sunlight. Extremely high or low temperatures

**Incompatible Materials / Chemicals:** Strong acids. Oxidizing agent

**Hazardous Decomposition Products:** Under normal conditions of storage and use, hazardous decomposition products should not be produced.

**Section 11. Toxicological Information****Information on toxicological effects:**

**Acute toxicity:** Oral: Harmful if swallowed. Dermal: Harmful in contact with skin.

**Tyfo® PWC, Component B**

ATE US (oral): 1,132.4 mg/kg body weight



**TYFO® PWC, COMPONENT B**

ATE US (dermal) 1,578.7 mg/kg body weight

**Polyoxypropylenediamine**

LD50 oral: 1,100 mg/kg (Rat)  
LD50 dermal: 1,550 mg/kg (Rabbit)  
ATE US (oral): 1,100 mg/kg body weight  
ATE US (dermal): 1,550 mg/kg body weight

**3-Glycidyloxypropyltrimethoxysilane**

LD50 oral: 8,025 mg/kg body weight (Rat; Equivalent or similar to OECD 401; Experimental value)  
LD50 dermal: 4,250 mg/kg body weight (Rabbit; Experimental value; Equivalent or similar to OECD 402)  
ATE US (oral): 8,025 mg/kg body weight  
ATE US (dermal): 4,250 mg/kg body weight

**Skin corrosion/irritation:** Causes severe skin burns and eye damage.  
**Serious eye damage/irritation:** Not classified  
**Respiratory or skin sensitization:** Not classified  
**Germ cell mutagenicity:** Not classified  
**Carcinogenicity:** Not classified  
**Reproductive toxicity:** Not classified  
**Specific target organ toxicity – single exposure:** Not classified  
**Specific target organ toxicity – repeated exposure:** Not classified  
**Aspiration hazard:** Not classified

**Symptoms/injuries after skin contact:** Burns  
**Symptoms/injuries after eye contact:** Serious damage to eyes.  
**Symptoms/injuries after ingestion:** Burns  
**Chronic symptoms:** None known.

**Section 12. Ecological Information**

**Ecotoxicity:** Toxic to aquatic life with long lasting effects.

**Toxicity:**

Ingredients	LC50 Fish	EC50 Daphnia	Threshold limit algae
Polyoxypropylenediamine	>100 mg/l (LC50; 96h)	15 mg/l (EC50; 48 h)	135 mg/l (EC50; 72 h)
3-Glycidyloxypropyltri-methoxysilane	55 mg/l (LC50; EU Method C.1; 96 h; Cyprinus carpio; Semi-static system; Fresh water; Experimental value) 237 mg/l (LC50; 96 h; Salmo gairdneri; Static system)	< 250 mg/l (NOEC; EPA; 48 h; Simocephalus vetulus; Static system; Fresh water; 324 mg/l (LC50; EPA; 48 h; Simocephalus vetulus; Static system; Fresh water;	119 mg/l (EC50; EPA; 7 days; Anabaena flosaquae; Static system; Fresh water; 250 mg/l (EbC50; 72 h; Selenastrum capricornutum)



**Persistence and degradability:** Not readily biodegradable in water.

**Bioaccumulative potential:** Not bioaccumulative.

**Mobility in soil:** No additional information available

**Other adverse effects:** No known effects from this product.

### Section 13. Disposal Considerations

**Waste treatment methods:** Dispose of waste at an appropriate treatment and disposal facility in accordance with applicable laws and regulations, and product characteristics at time of disposal.

**Uncleaned packaging:** Do not re-use empty containers for food, clothing, or products for human or animal consumption, or where skin contact can occur. Dispose of container and unused contents in accordance with federal, state, and local regulations.

### Section 14. Transport Information

#### **US DOT:**

Proper Shipping Name: Amines, liquid, corrosive, n.o.s. (Polyoxypropylenediamine)

UN number: UN2735

Hazard Class: 8

Packing Group: II

DOT Packaging Non Bulk (49 CFR 173.xxx): 202

DOT Packaging Bulk (49 CFR 173.xxx): 242

DOT Symbols: G - Identifies PSN requiring a technical name

DOT Packaging Exceptions (49 CFR 173.xxx): 154

DOT Quantity Limitations Passenger aircraft/rail (49 CFR 173.27): 1L

DOT Quantity Limitations Cargo aircraft only (49 CFR 175.75): 30L

DOT Vessel Stowage Location: A - The material may be stowed "on deck" or "under deck" on a cargo vessel and on a passenger vessel.

DOT Vessel Stowage Other: 52 - Stow "separated from" acids

Emergency Response Guide (ERG) Number: 153

#### **IMDG**

Proper Shipping Name: Amines, liquid, corrosive, n.o.s. (Polyoxypropylenediamine)

UN number: UN2735

Hazard Class: 8

Packing Group: II

Limited quantities (IMDG): 1 L

#### **IATA**

Proper Shipping Name: Amines, liquid, corrosive, n.o.s. (Polyoxypropylenediamine)

UN number: UN2735

Hazard Class: 8

Packing Group: II

**Section 15. Regulatory Information**

Safety, health and environmental regulations/legislation specific for the substance or mixture

**Federal Regulations:**

The ingredients are listed on the United States TSCA (Toxic Substances Control Act) inventory

**International regulations**

**Canada:** No additional information available

**EU-Regulations:** No additional information available

**National regulations:** No additional information available

**US State regulations:** No additional information available

**Section 16. Other Information****NFPA Rating:**

Health – 3

Fire Hazard – 1

Reactivity – 0

**Key Legend Information:**

CAS: Chemical Abstracts Service

IATA: International Air Transport Association

ICAO: International Civil Aviation Organization

IMDG: International Maritime Dangerous Goods

NIOSH: National Institute for Occupational Safety and Health

OSHA: Occupational Safety and Health Administration

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